

Date: Monday, 28/01/2008 3:54:51 PM
 User: COSS Admin

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	BUSHING
Job Number :	37031		
Estimate Number :	10725		
P.O. Number :		Part Number :	D2652
This Issue :	28/01/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D2652 REV A
First Issue :	28/01/2008	Project Number :	N/A
Previous Run :	36150	Drawing Revision :	A
Written By :	<i>[Signature]</i>	Material :	
Checked & Approved By :	<i>[Signature]</i>	Due Date :	04/02/2008
Comment :	Est Rev:B 02.06.13 Now machined in house. NG		

Qty: 230 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M303R0500	303 Round Bar 0.500"
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(230)

Comment: Qty.: 0.0578 f(s)/Unit Total: 17.3250 f(s)

Material: 303 ss .500" Round Bar

(M303R0500)

Batch: M106292

H.A

08/01/29

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: 1-TURN AS PER FOLIO FA250 & DWG D2652

FOLIO REV: AADWG REV: A

2-DEBURR AS REQUIRED

H.A / ml

08/01/29

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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(230)

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

H.A / ml

08/01/29

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

H.A / ml

(230)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 5740
1/28/01/30 (230)

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 37031

Part Number: D2652

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(230)

Comment: FINAL INSPECTION/W/O RELEASE

2008/01/31

Job Completion



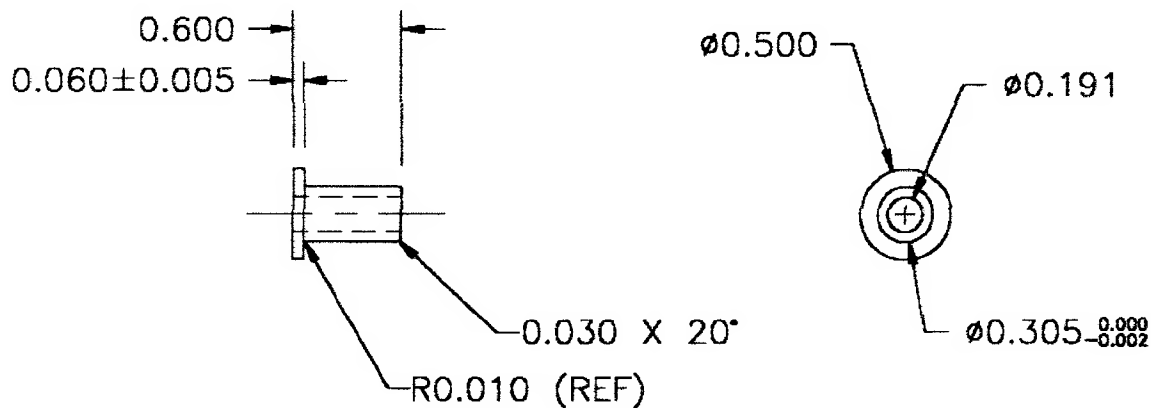
2008/1/31 (230)

W



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2652	REV. A SHEET 1 OF 1
DATE 97:03:25		TITLE BUSHING	SCALE 1:1

RELEASED
97/04/25 DS



w/o 3703/
Gul/08.01.28

MATERIAL: AISI 303 SS
NOTE: BREAK ALL SHARP CORNERS 0.010 MAX
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED